



PART NUMBER

PFR5-1927

DESCRIPTION

REAR DIFF FRONT BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane Inserts
- 2 x Zinc Plated Mild Steel Washers
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support the subframe and diff housing from underneath, and remove the rear diff front bolts to gain access to the diff mounting bushes.
2. Clean out any dirt and flashing from the voids in the rubber bushes.
3. Apply some of the supplied grease to the polyurethane insert and the voids in the rubber bush, and push the polyurethane insert into the voids until fully inside the rubber bush.
4. Place a washer onto the surface of the insert when refitting the bolt, and tension all hardware to manufacturers recommended torque settings.

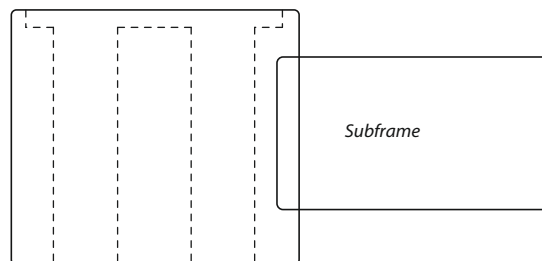
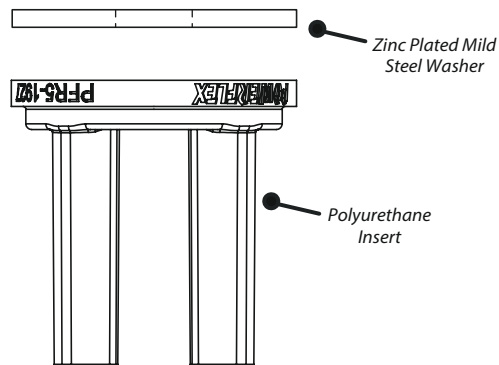


Figure 1