

# POWERFLEX®

## PART NUMBER

# PFR19-810G

## DESCRIPTION

### REAR UPPER CONTROL ARM CAMBER ADJUSTABLE BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- 8 x Polyurethane Bushes
- 2 x PTFE/Silicone Grease
- 4 x Stainless Steel Adjustable Sleeves
- 4 x Zinc Plated Mild Steel Outer Shells
- 1 x Zinc Plated Mild Steel C Spanner

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush from the arm.
2. Clean any dirt and corrosion from the bore in the arm and file off any sharp edges.
3. Press the outer shell into the arm, until the smaller diameter meets the end of the flat face of the arm.
4. Push each polyurethane bush into each side of the outer shell until it meets the shell.
5. Apply some of the supplied grease into the bore of the polyurethane bush and push in the stainless steel sleeves so that they sit flush within the bush.
6. Refit the arm back to the vehicle and carry out alignment check and adjust to set desired geometry using the supplied C spanner, and tension all hardware to manufacturers recommended torque settings.



Sleeves adjusted to give maximum negative camber



Sleeves adjusted to give maximum positive camber

Figure 1