

# POWERFLEX®

## PART NUMBER

# PFF5-2401

## DESCRIPTION

### FRONT RADIUS ARM TO CHASSIS BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes                      2 x Stainless Steel Sleeves  
4 x Zinc Plated Stainless Steel Shells      1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original rubber bush from the front radius arm, and make sure to remove the original metal shell from the arm.
2. Clean any dirt and corrosion from the bore of the arm, and file off any sharp edges.
3. Push in the stainless steel shell, so that the lip sits on the surface of the arm. Push another shell in from the opposite side. See figure 1.

4. Insert the polyurethane part into the bore of the shells, as shown in figure 2.

**TIP: Apply some washing up liquid to the polyurethane part to aid in fitting.**

5. Apply some of the supplied grease to the bore of the polyurethane part and insert the stainless steel sleeve into the bore until it sits flush inside. Make sure the bore of the sleeve is orientated so it sits near to the middle of the car.

6. When refitting the front radius arm, place a washer on both ends of the polyurethane bush, and tension all hardware to manufacturers recommended torque settings.

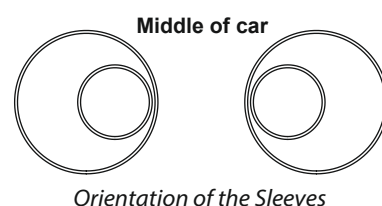


Figure 1



Figure 2



Figure 3



Figure 4