

# POWERFLEX®

PART NUMBER

**PFF40-121**

DESCRIPTION

**LOWER ENGINE MOUNT INSERT**

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane 40-120 Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

**Note: It should not be necessary to remove the engine mount from the vehicle.**

1. Cut any internal rubber flashing and clean any corrosion from the lower mount as shown on figure 2.

2. Apply grease on the insert.

3. Fit the polyurethane insert into the lower engine mount from the top side until it sits against the bracket, as shown in figure 3 and 4.

4. Tension all hardware to manufacturers recommended torque settings.



Figure 1 - showing polyurethane insert fitted inside the lower engine mount



Figure 2 - The lower engine mount



Figure 3 - exploded view showing how the insert fits inside the lower engine mount

