

# POWERFLEX®

## PART NUMBER

# PFF19-1225

## DESCRIPTION

## FRONT UPPER RIGHT ENGINE MOUNT INSERT

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane A Bush      1 x PTFE/Silicone Grease

1 x Polyurethane B Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support the engine from underneath the vehicle.

2. Remove the engine mount from the vehicle, separating the top and bottom bracket from the engine mount, as shown in Figure 1.

3. Fit part A from the bottom of the mount, making sure that the centre hole of part A is aligned with the bottom bracket and engine mount. Bolt the bottom bracket and the engine mount back together (Figure 2).

4. Slide part B into the top bracket, making sure the Powerflex logo faces towards the outside of the vehicle (Figure 3).

5. Re-fit the top bracket to the engine mount and re-fit the full assembled engine mount back to the vehicle and tension all hardware to manufacturers recommended torque settings.

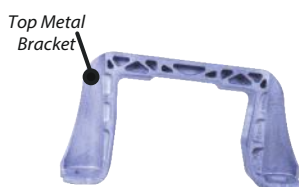


Figure 1



Figure 2

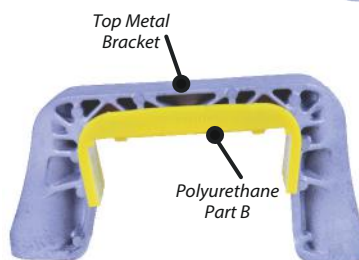


Figure 3



Figure 4 - fitted image of the polyurethane part in the engine mount